



### PRODUCT MANUFACTURER

LINE-X LLC  
1862 Sparkman Dr.  
Huntsville, AL 35816  
877-330-1331

### GENERAL PRODUCT DESCRIPTION

PAXCON® FR (“FR”) is a premium quality water based, nontoxic, thin film intumescent fire retardant, fire resistant product formulated to provide a fire retardant, resistant barrier on a variety of interior substrates including gypsum board, wood, lathe and plaster, concrete, masonry, embossed tin, thin gauge metal, fiberglass, polyurethane foam, carbon fiber, as well as many other substrates. It is suitable for residential, multifamily, commercial and industrial projects, for both new and reconstruction projects. Color: Standard off-white, but may be custom tinted. FR is approved for interior use on certain assemblies only **and is not designed for use on structural steel.** Please refer to “FIRE SAFETY” below. For exterior use: Please contact the company for more information.

Composition & Materials: PAXCON FR is a nontoxic; water based latex fire retardant, fire resistant coating.

Chemical Family: Aliphatic Polyisocyanate

Colors: Standard off-white. May be custom tinted.

Sheen: Flat

Packaging: FR is packaged in a 5 gallon bucket. The weight per 5 gallons is 60 lbs.

### APPLICATION GUIDELINES

#### Surface Preparation

All surfaces to be coated must be clean, cured, firm, dry and free of dust, dirt, oil, wax, grease, mildew, loose flaking paint, efflorescence or any other contamination or condition that would adversely affect the performance of the coating. Etch or prime (with a latex primer or fast dry oil base primer/sealer) glossy, glazed or dense surfaces. Always prime oil based finish coatings

with an oil based fast dry primer/sealer. Fill holes and surface irregularities with a suitable patching compound to match surface profile. Spot prime all patched areas with appropriate primer. Metal surfaces must be free of rust.

#### Application Conditions & Procedures

Recommended temperature at the time of application is 68° to 70°F. Do not apply if temperature is below 40°F or likely to fall below 40°F within two (2) hours of application. All surfaces to which FR have been applied should be inspected by an ICC certified professional to verify that FR has been properly applied in the required uniform thickness.

Do not thin or strain FR. Apply at can consistency. Use of airless sprayer is recommended (use of a dedicated spray line is required), but FR may be applied by brush or roller. For brush application, a fully loaded brush should be used. A laying on technique will reduce the brush marking. A short nap roller can be used but this may result in a slight textured finish.

Enamel finish coats: Apply one (1) coat of a latex primer or fast dry oil base primer/sealer over FR before applying a latex enamel or oil base enamel finish coat.

Wall covering applications: Apply one (1) coat of wall primer over product before applying wall covering. FR has a flat finish but may be top coated with most paints to achieve the desired texture and finish. For information on approved compatible primers and finish paints, contact manufacturer. Apply additional finish coats only after previously applied coats are thoroughly dry.

Precautions: Do not apply any materials that have been frozen or have come into contact with contaminants prior to use.



### Coverage

Application at a rate of 14 mils wet, 10 mils dry has a theoretical spread rate of 114 sq.ft/gal. Confirm wet film thickness with a wet film thickness gauge. Any consideration for quantity and waste or overspray is the sole responsibility of the end user. Waste factor will depend on the method of application, job site conditions and other factors and should be based on the applicators experience.

### Thickness

During application, the wet film thickness should be checked using a wet film thickness gauge. To use the gauge, insert the teeth into the wet basecoat. The last tooth to be coated indicates the thickness achieved. It is important to ensure that the wet film applied is of sufficient thickness to give the required dry film thickness. During the drying process, PAXCON FR will shrink due to evaporation. All surfaces to which FR have been applied should be inspected by an ICC certified professional to verify that FR has been properly applied in the required uniform thickness.

If an independent testing agency is retained, it should ensure that preparation of substrate is in accordance with manufacturer's recommendations. It should randomly obtain and test samples during application to verify that wet film thickness of the intumescent coating complies with manufacturer's requirements.

### Drying/Curing Time

Dry time is when the surface is thoroughly dry to the touch. Drying times are dependent upon a number of factors: Temperature - Air movement - Humidity - Thickness of product - Method of application. If unsure, please contact manufacturer. If multiple coats of FR are required; FR must be thoroughly dry to the touch prior to the application of additional coats. The final dry film thickness required will vary according to specific assemblies.

Cure time is when the coating is fully stable, close to its maximum durability. Even if the last coat of FR applied is thoroughly dry to the touch, FR will still need time to cure. Such cure time is the time necessary for FR to truly bond to the substrates and for FR fire properties to be fully effective. Such cure time requires a minimum of 30 days. Please contact the manufacturer for more information.

### Maintenance

Surfaces which have been coated with FR should be protected from abuse and abrasion. Damaged surfaces should be repaired and FR should be reapplied to the original specified dry film thickness to maintain specific rating.

### **APPLICATION EQUIPMENT**

Pump: Graco 5900 HD (gas) or Graco Mark V (electric) or larger  
Tip Size: Graco HDRAC (523 or larger)  
Spray Gun: Graco Blue Gun (241-705)  
Hose: Use min of 3/8" airless spray line as first 50' from pump.

### **EQUIPMENT CLEAN UP**

Wash brushes, rollers, spray guns & pumps and other painting tools in COLD clean water promptly after painting. Clean and remove any dried product with the use of Goof Off. Use all products completely or dispose of properly. Local disposal requirements vary; consult your sanitation department or state-designated agency for more information on disposal options.

### **MATERIAL STORAGE**

FR cannot be exposed to freezing temperatures. It is important to maintain storage temperatures above the freezing point. FR should be stored at temperatures between 35° to 85° and no more than 75% humidity.

Expected shelf life is one (1) year from the date of purchase. Product must be kept at recommended storage conditions and in original unopened containers.



### SAFETY AND HANDLING

Please refer to the SDS for safety and handling of this material. All personnel working with this material are expected to read and understand all safety recommendations per SDS. All Personal Protection Equipment must be properly worn to comply with worker health and safety requirements.

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Avoid contact with eyes and prolonged or repeated contact with skin. Wear eye protection and or gloves during application or sanding. A dust/particulate respirator approved by NIOSH should be worn when sanding or spraying. Close container after each use. First Aid: If you experience difficulty breathing, leave the area to obtain fresh air. In Case of Spill: Absorb with inert material and dispose of as specified on SDS.

### CHEMICAL TECHNICAL DATA

Type	Liquid
Color/Finish	White/Flat
Shelf Life (unopened)	1 Year
Viscosity @ 77°F	115 Krebs Unit
Flash Point	>250°F/121°C
Volatile Organic Compounds	<33 (g/L)
% Volume Solids	68%

### WARRANTY

PAXCON Coatings, Inc. (PAXCON) provides the following limited warranty:

For a period of ten (10) years FR will not crack, peel, or chip if properly applied to a properly prepared and approved surface and if properly maintained under normal interior conditions and not exposed to external weathering.

If FR fails to meet the terms set forth above, PAXCON will provide, at no charge, a quantity of FR sufficient to repaint the surface affected. This is the exclusive remedy for all warranty claims. In the event of a warranty claim, the claimant must notify PAXCON in writing of the defect promptly following discovery and must submit proof of purchase, including the date of purchase, and

proof of the defect, including the date of discovery. PAXCON reserves the right to inspect any painted surface to which the warranty claim applies.

- This warranty will be void if the surface is
- (i) treated by any abrasive process or material (other than normal sanding before application of FR),
  - (ii) exposed to any biological solvent or caustic chemical or agent,
  - (iii) altered or repaired,
  - (iv) exposed to exterior weathering, or
  - (v) exposed after application to moisture other than interior ambient humidity exceeding 75%.

- The warranty will also be void if:
- (i) FR is diluted or adulterated,
  - (ii) mixed with any other product,
  - (iii) is not stored, applied, in the required uniform thickness, and inspected in accordance with the manufacturer's recommendations, instructions, and specifications, or
  - (iv) if used after one (1) year from the date of purchase.

***All surfaces to which FR have been applied should be inspected by an ICC certified professional to verify that FR has been properly applied in the required uniform thickness.***

This warranty is made in lieu of any and all other warranties. ***The manufacturer expressly disclaims any and all warranties, express or implied, of merchantability or fitness for any particular use.***

For further information, please contact a LINE-X representative or visit [www.LINE-X.com](http://www.LINE-X.com). Refer to SDS for further safety and handling information.

### FIRE SAFETY

- For various reasons, including
- (i) the very different circumstances that may exist from one fire to another,



- (ii) The differences between conditions in an actual fire and laboratory conditions in which testing is conducted, and
- (iii) the inherent variability of fire tests,

passing a laboratory test or certifying/labeling PAXCON 88® ("FR") for use in specific assemblies/systems does not mean that the same application of FR will necessarily provide an equivalent protection or the same result in an actual fire or in a new laboratory test. Furthermore, FR is to be used only as component of complete fire retardation systems. It will only contribute to slowing fire spread for the area where it has been applied and will not, by itself, prevent a fire from starting or continuing. The amount by which FR retards a particular fire will depend, among other things, on

- (i) the amount of FR applied,
- (ii) the conditions of the other elements of the assembly incorporating FR, and
- (iii) the conditions of the actual fire itself.

FR will not make a fire any less dangerous to persons or property. PAXCON cannot guarantee that loss or injury will not be suffered by persons or property. It is the sole responsibility of the applicator to ensure that FR has been applied in accordance with the application directions. It is the responsibility of the occupier to ensure the paint is not cracked, chipped or peeling.

### LIMITATIONS

FR is not designed for use on structural steel. FR is approved for interior use (for exterior use, please contact the company). PAXCON Coatings, Inc. has tested its FR product, as a component, in various fire resistant rated assemblies. Contact manufacturer for more information. PAXCON Coatings, Inc. recommends that the application be performed by a licensed painter experienced in performing the work on projects of similar scope and scale. PAXCON Coatings, Inc. will provide proper application instructions to the licensed painter contractor selected by the General Contractor or Owner.

### PRODUCT USER RESPONSIBILITIES

Users of FR product are responsible for reading the general guidelines, product data sheets, specifications and safety data sheets (SDS) before using these materials. Printed technical data and instructions are subject to change without notice.

A staff of factory personnel offers design assistance and technical support. For technical assistance, contact International Fire Resistant Systems, Inc.

For additional information or for current technical data instructions, contact a LINE-X representative or visit [www.LINE-X.com](http://www.LINE-X.com).

### PRODUCT DISCLAIMER

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the user's responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation. User assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazards listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and LINE-X makes no claim that these tests or any other tests accurately represent all environments.